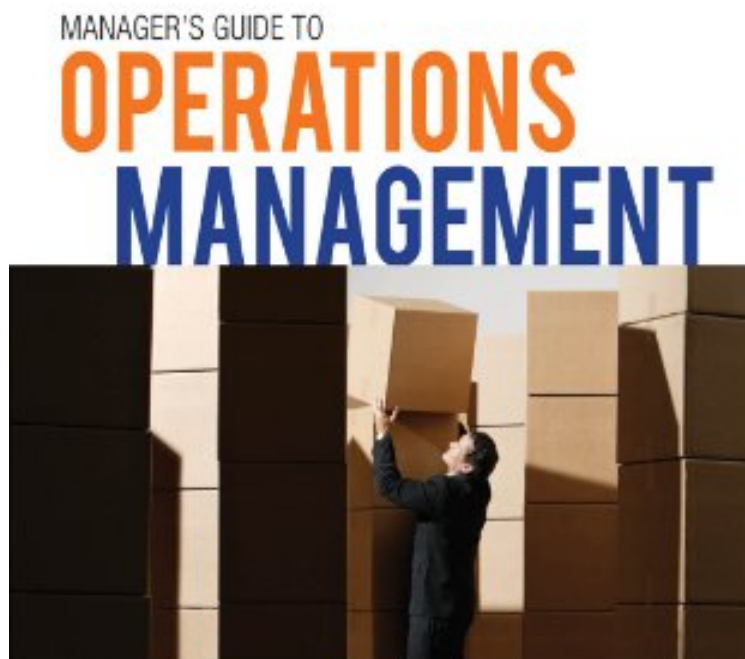
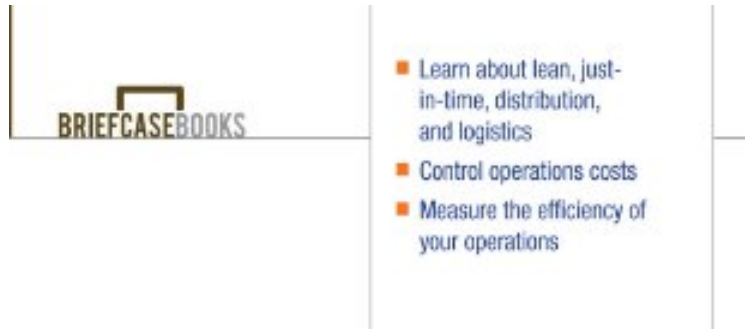


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About the AuthorDr. John Kamauff is a principal with Archstone Consulting specializing in supply chain management and strategic sourcing.